

Full paper

Decoupling atomic-layer-deposition ultrafine RuO₂ for high-efficiency and ultralong-life Li-O₂ batteries

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ABSTRACT

Li-O₂ batteries with ultrahigh theoretical energy density have triggered worldwide research interests and hold the prospect for powering electric vehicles. However, the poor cycling stability and low energy efficiency of Li-O₂ batteries still remain and hamper their practical application. Configuring desirable porous cathodes with uniformly dispersed and highly active catalysts is a noteworthy and feasible approach to overcoming these critical obstacles. Herein, we report on a novel strategy for the fabrication of Mn₃O₄ nanowires and carbon nanotubes composite film (Mn₃O₄/CNTs film) with ultrafine RuO₂ nanoparticles (Mn₃O₄/CNTs-RuO₂ film), in which the Mn₃O₄/CNTs film was employed as a conductive and porous matrix and extremely low amount of RuO₂ (just 2.84 wt%) are uniformly dispersed onto this matrix by using atomic layer deposition method, and reveal its electrochemical behaviors as a free-standing air electrode for Li-O₂ batteries. The Mn₃O₄/CNTs-RuO₂ film delivers a high specific capacity, improved round-trip energy efficiency and ultra-long cycle life (251 cycles). The superior electrochemical performance can be attributed to the enhanced catalytic activity of the grafted RuO₂ with modulated electronic structure as the result of the interaction with substrate, which is evidenced by the corresponding X-ray absorption spectroscopy results and the unique nanosheet-shaped discharge product which can be smoothly decomposed.

1. Introduction

The growing energy demand and the increasing concerns regarding the efficient utilization of sustainable energy resources have triggered worldwide research interests in the field of high-energy density and high-efficiency energy conversion and storage devices [1,2]. Li-O₂ batteries, with an ultrahigh theoretical energy density of 3500 Wh kg⁻¹, have attracted tremendous attention because of their potential and promising application for driving electric vehicles (EVs) [3,4]. Nevertheless, there are still some remaining challenges in the practical application of Li-O₂ batteries, especially, the low energy efficiency and poor cycling stability that are continuously of concern and urgently need to overcome [5–7]. These critical issues are indeed associated with the formation and decomposition of the discharge product with low electronic conductivity in the air electrode [8,9]. One option to tackle these issues is to configure the state-of-the-art

cathodes integrating all benefits such as advanced pore structure, excellent conductivity and highly efficient catalytic activity [10–12]. The electrode materials featuring the interconnected and porous structure and high conductivity can enable fast supply and transportation of O₂, Li ions and electrons [13–17]. But beyond that, an efficient catalyst is highly of concern and sought after for facilitating the terribly sluggish kinetics of oxygen evolution reaction (OER) process induced by the tough decomposition of the insulating and insoluble discharge product in the air electrode [18–22]. In response, various electrocatalysts, such as transition metal oxides, noble metals, and soluble redox mediators etc., have been developed and investigated in Li-O₂ batteries [23–28]. Among all of the candidates explored up to now, RuO₂ has demonstrated excellent electro-catalytic performance in terms of low overpotential and long cycle life [29–34]. Nevertheless, considering that Ru is a kind of scarce and costly metal, it is crucially important for reducing its dosage and fully fulfilling its efficacy or

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further enhancing its efficacy [35,36]. One of the great challenges is how to finely design and tune the micro-structure of this kind of catalyst to meet these requirements.

Atomic layer deposition (ALD) is a promising technique to precisely control the deposition of metal catalysts on various functional substrates. The chemical bonds formed between the initial layer atoms of a reactive species and the surface of support during its first cycle can ensure a strong interaction between the deposited material and support [37]. So ALD may offer a simple yet effective approach to the precise deposition of RuO₂ catalyst with uniform distribution and controllable loading and particle size [38]. Meanwhile, an appropriate substrate can be used as the promoter for enhancing the catalytic activity of RuO₂ due to the strong interaction between them. Therefore, the precisely controllable deposition of RuO₂ catalyst on advanced porous electrode by ALD may offer an effective approach to substantially enhance the electrochemical performance of Li-O₂ batteries.

Herein, we present a simple yet effective strategy for the self-assembly of Mn₃O₄ nanowires and carbon nanotubes (CNTs) composite film (Mn₃O₄/CNTs film) as a free-standing substrate for the uniform deposition of extremely low amount of RuO₂ nanoparticles (just 2.84 wt%) (Mn₃O₄/CNTs-RuO₂ film), and demonstrate its electrochemical performance as a highly efficient air electrode for Li-O₂ batteries. In the composite film, the Mn₃O₄ nanowires function as skeletons for constructing interconnected channels, CNTs as good conductors contribute to the high conductivity, and the uniformly dispersed and ultrafine RuO₂ nanoparticles on Mn₃O₄ nanowires made by ALD process as the highly effective catalyst are responsible for the smooth decomposition of the discharge product. Benefiting from these combined structure and composition merits, the as-made Mn₃O₄/CNTs-RuO₂ film delivers a high specific capacity, low overpotential, and long cycle stability up to 251 cycles as a binder-free air electrode for Li-O₂ batteries. The growth of ultrathin nanosheet-shaped discharge product on the 1D catalyst of Mn₃O₄ nanowires decorated with RuO₂ nanoparticles (Mn₃O₄-RuO₂) with intimate contact arises from the modulated electronic structure of RuO₂ for enhancing the adsorption ability of the LiO₂ intermediate, which enables that it can be smoothly decomposed under a low overpotential. Interestingly, a higher energy efficiency of 83% can be achieved at a high temperature of 55 °C. The present study demonstrates a simple yet efficient approach to configure the conductive and porous electrode with highly-dispersed catalyst for high-efficiency and long-life Li-O₂ batteries and paves a way for the design of highly effective catalyst for energy storage and conversion.

2. Experimental section

2.1. Material preparation

All reagents used in the present work were of analytical grade without further purification.

2.2. Synthesis of Mn₃O₄/CNTs-RuO₂ film

To synthesize MnOOH nanowires, 85 mg of KMnO₄ and 42 mg of polyvinylpyrrolidone (PVP, K30) were dissolved into 80 mL of deionized (DI) water under a continuous stirring for 30 min. Then, the solution was transferred into 120 mL of Teflon-line stainless-steel autoclave and kept 140 °C for 25 h. The MnOOH nanowires were yielded by several centrifugation and followed drying process. The CNTs used in this work were treated by acid oxidation. Typically, 0.2g of CNTs were dispersed into 60 mL of HNO₃ (69.2 wt%) by 60 min sonication. Then, the solution was transferred into 80 mL of Teflon-line stainless-steel autoclave and kept 100 °C for 1.5 h. After several centrifugation and followed drying processes, the surface-modified CNTs (m-CNTs) were yielded. The MnOOH/m-CNTs film, MnOOH film, and m-CNTs film were fabricated by the vacuum filtration of the

mixed MnOOH and m-CNTs dispersed solution, pristine MnOOH dispersed solution, and pristine m-CNTs dispersed solution, respectively. After that, these films were annealed at 300 °C for 3 h in Ar atmosphere with a ramping rate of 2 °C min⁻¹, yielding the final product of Mn₃O₄/CNTs film, Mn₃O₄ film and CNTs film. The Mn₃O₄/CNTs-RuO₂ film was prepared by a typical atomic layer deposition process.

2.3. Materials characterization

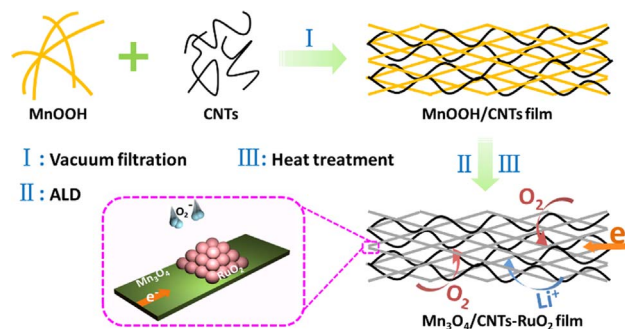
The morphology and structure of the as-made samples were characterized with scanning electron microscopy (SEM, Hitachi S-4800) and transmission electron microscopy (TEM, FEI TF30). The composition and chemical state were measured by X-ray diffraction (XRD, Bruker D8 Advance, Cu K α X-ray source), Raman (HORIBA Scientific LabRAM HR) and X-ray photoelectron spectroscopy (XPS, Thermo ESCALAB 250). Thermo gravimetric analysis (TGA) was carried out on a TA SDT Q600 in an Air atmosphere from room temperature to 800 °C at a heating rate of 10 °C min⁻¹.

2.4. Electrochemical tests

Li-O₂ batteries performance tests were carried out by using meshed 2016-type coin cells. All electrodes adopted are free-standing without any auxiliary binder and conductive agent. Li-O₂ batteries were assembled in an argon-filled glove box (O₂ < 0.1 ppm and H₂O < 0.1 ppm) with tetraethylene glycol dimethyl ether (TEGDME) electrolyte containing 1 M LiTFSI. The electrochemical performance was measured using Arbin battery testing system in 1 atm O₂ at 25 °C. The cyclic voltammetry (CV) tests were performed on a Bio-Logic VSP electrochemical workstation within a voltage window of 2.0–4.5 V at a scan rate of 0.2 mV s⁻¹.

3. Results and discussion

The Mn₃O₄/CNTs-RuO₂ film was prepared by a vacuum filtration coupled with ALD approach, as shown in Scheme 1. The morphology and structure of the free-standing Mn₃O₄, CNTs, Mn₃O₄/CNTs, and Mn₃O₄/CNTs-RuO₂ films were investigated by SEM and the typical images are shown in Fig. 1. As seen in Fig. 1a, the as-made Mn₃O₄ film features a highly interconnected and porous network architecture configured by 1D ultra-long Mn₃O₄ nanowires (Fig. S1). In contrast, a dense and agglomerated structure can be clearly seen in the Fig. 1b of the CNTs film SEM image, which is due to the flexible nature of 1D CNTs. As expected for the purpose of designing the advanced air electrode with developed pore structure and high conductivity, the Mn₃O₄/CNTs composite film was prepared. The SEM image in Fig. 1c reveals that Mn₃O₄ nanowires and CNTs are distributed uniformly throughout the composite film and the porous architecture derived from the skeleton effects of Mn₃O₄ nanowires are well inherited. The inset in Fig. 1c manifests that the as-made Mn₃O₄/CNTs film features the free-standing structure, which can be employed as the monolithic



Scheme 1. Schematic illustration for the fabrication of Mn₃O₄/CNTs-RuO₂ film.

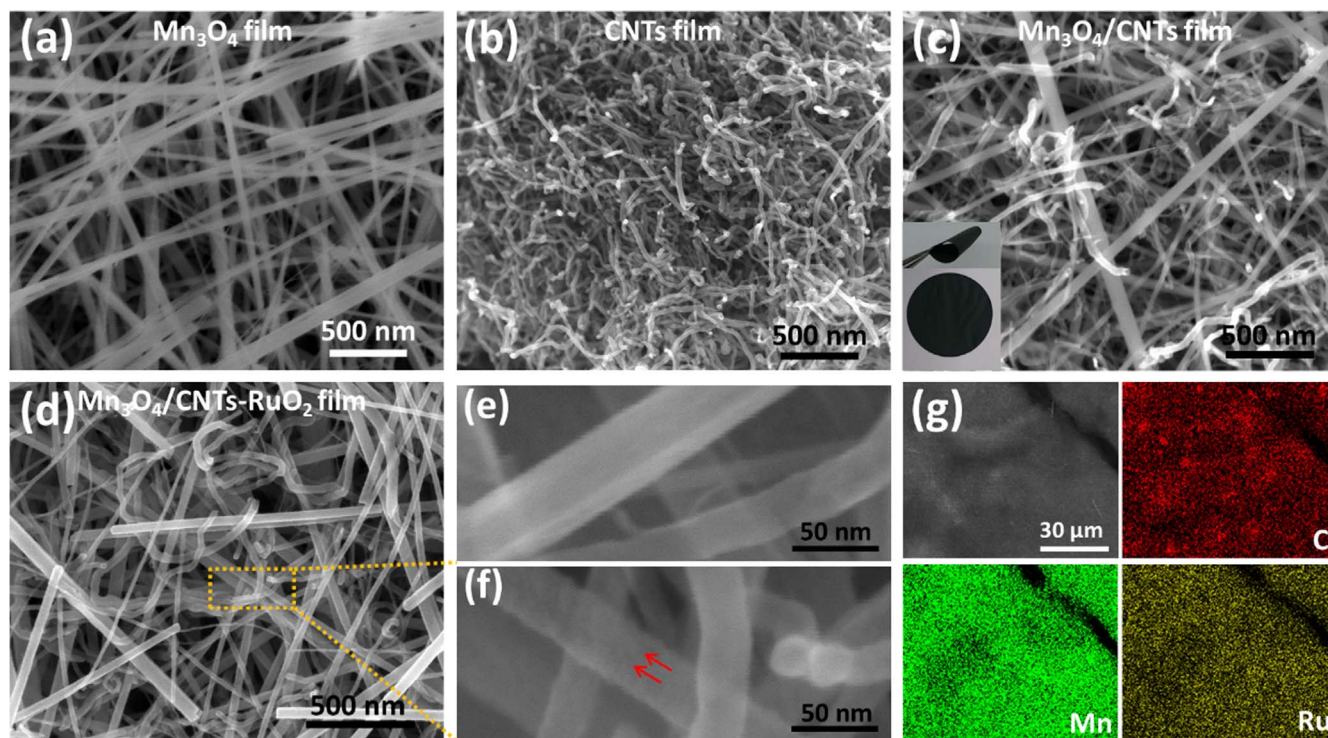


Fig. 1. SEM images of the (a) Mn_3O_4 film, (b) CNTs film, (c) $\text{Mn}_3\text{O}_4/\text{CNTs}$ film, and (d) $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film, the inset in Fig. 1c: the digital photographs of the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film. The high-resolution SEM images of the (e) $\text{Mn}_3\text{O}_4/\text{CNTs}$ film and (f) $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film. (g) SEM image of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film and the corresponding EDX elemental mapping images.

air electrode without any auxiliary binder and conductive agent [39]. After the deposition of RuO_2 nanoparticles by ALD process, the relatively loose and porous structure of $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film still can be retained, as shown in Fig. 1d. Meanwhile, the cross-section SEM image (Fig. S2) of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film clearly shows a hierarchical structure with an average thickness of ca. 8.5 μm . Compared with the smooth surface of Mn_3O_4 nanowires in $\text{Mn}_3\text{O}_4/\text{CNTs}$ film (shown in Fig. 1e), it can be observed that tremendous ultrafine RuO_2 nanoparticles are uniformly fixed on Mn_3O_4 nanowires after ALD process (Fig. 1f). Moreover, the uniform distribution of Mn_3O_4 nanowires, CNTs and RuO_2 nanoparticles in the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film matrix was also confirmed by the energy-dispersive X-ray spectroscopy (EDX) elemental mapping of C, Mn and Ru elements (shown in Fig. 1g).

The nanostructure of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film was further investigated by TEM. As shown in Fig. 2a, b and Fig. S3, S4, it can be clearly noted that RuO_2 nanoparticles are uniformly fixed on the surface of Mn_3O_4 nanowires with the intimate contact which is also a common feature of materials made by ALD [37,38]. The average particle size of RuO_2 was ca. 2.17 nm (Fig. 2c). The high-resolution TEM (HRTEM) was further employed to detect the local structure and composition of the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film, and the results were shown in Fig. 2d. It can be found that the backbone shows well-resolved spacing between adjacent fringes of 0.249 nm, corresponding to Mn_3O_4 (211) lattice spacing. The particles on the surface of Mn_3O_4 backbone present a clear lattice spacing of 0.225 nm which can be indexed to the (200) plane of RuO_2 phase.

The crystalline structure and composition of the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film were examined by XRD and Raman techniques. The typical diffraction peaks of Mn_3O_4 , CNTs and RuO_2 can be distinctly observed from the XRD pattern of $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ sample (Fig. 3a), indicative of the successful deposition of RuO_2 nanoparticles. Nevertheless, the Raman spectrum of the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film does not show the characteristic peaks of RuO_2 (Fig. 3b), suggesting extremely low amount of RuO_2 in the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film

matrix. The accurate content of RuO_2 in $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film was calculated to be as low as 2.84 wt% based on the Ru concentration by inductively coupled plasma atomic emission spectrometer (ICP-AES), which is consistent with the results of TEM and Raman characterizations. The surface chemical state of the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film was analyzed by XPS. The XPS survey spectrum shown in Fig. S6 confirms that the as-prepared sample mainly consists of C, O, Mn and Ru elements. According to the high-resolution Mn 2p XPS spectrum (Fig. 3c), two major characteristic peaks at 641.5 and 653.3 eV corresponding to the Mn 2p_{3/2} and Mn 2p_{1/2} of Mn_3O_4 , respectively, can be clearly observed. Due to the very strong overlap between the Ru 3d_{3/2} and C 1s regions as shown in Fig. 3d, the unoverlapped Ru 3d_{5/2} region is studied. Compared with the commercial RuO_2 , the Ru 3d_{5/2} peak of $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film shows an obvious shift to high binding energy, corresponding to the transition to higher valence state, which may be attributed to its strong interaction with Mn_3O_4 . In order to further confirm this assumption, the X-ray absorption (XAS) technique was employed to explore the valence change of Mn element in Mn_3O_4 after being grafted with RuO_2 nanoparticles (Fig. 4). It can be found from the Mn K-edge X-ray absorption near edge structure (XANES) spectra of the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film and $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film that the valence state of Mn in $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film shows a variation to low valence, indicating that electrons from RuO_2 nanoparticles have been transferred to Mn_3O_4 , which is also consistent with the results of XPS above and reported in literature [40]. The RuO_2 with electron deficiency may possess stronger adsorption ability to the electron-rich O_2^- or LiO_2 than that of the normal RuO_2 , which will bound the chemical disproportionation reactions of LiO_2 happened on the surface of catalysts rather than in the electrolyte [41–43]. In view of the uniquely structural and compositional characteristics mentioned above, it is expected that the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film would be capable of being excellent air electrodes for Li-O₂ batteries.

The electrochemical performance of the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film was evaluated by using 2016-type coin cells with a Li metal anode, an electrolyte of 1 M LiTFSI in TEGDME and a slice of $\text{Mn}_3\text{O}_4/$

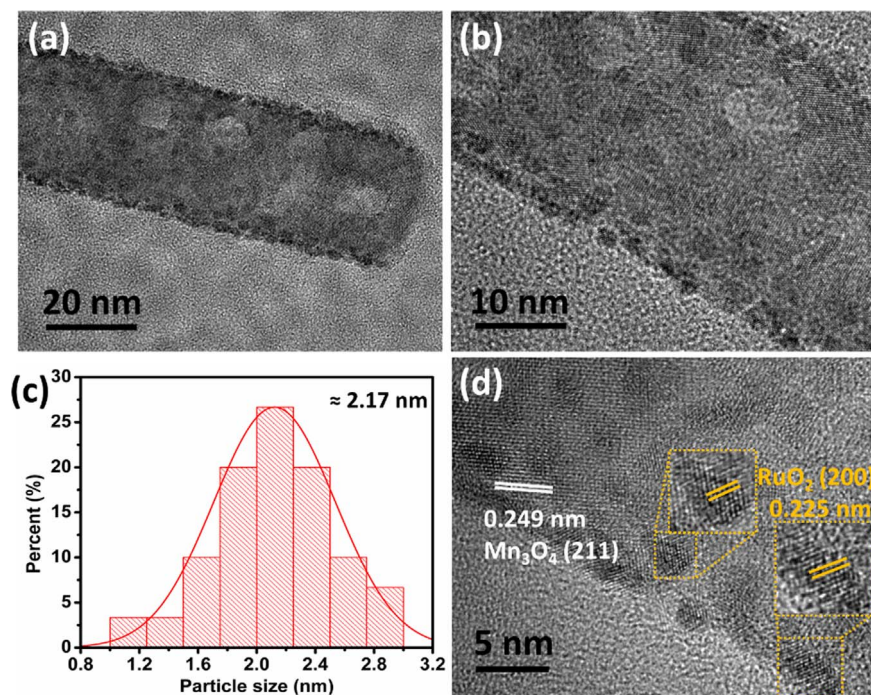


Fig. 2. (a, b) TEM images of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film. (c) The histograms of RuO_2 particle size distribution. (d) HRTEM image of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film.

CNTs-RuO_2 film. Fig. 5a shows the CV curves of the as-made samples within a voltage window of 2.0–4.5 V at a scan rate of 0.2 mV s^{-1} . It can be clearly seen that the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film and $\text{Mn}_3\text{O}_4/\text{CNTs}$ film deliver the same onset potential and peak current during discharge process, and far outperform these of the Mn_3O_4 film and CNTs film. More importantly, compared with the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film, the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film can achieve a lower onset potential and higher peak current upon charge due to the highly catalytic activity of RuO_2 [44,45]. The electro-catalytic performance of the as-prepared $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film was also examined by galvanostatic discharge-charge

measurement at a current density of 100 mA g^{-1} . Fig. 5b reveals that the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film delivers the highest discharge specific capacity of 7198 mA h g^{-1} than that of $\text{Mn}_3\text{O}_4/\text{CNTs}$ film (6236 mA h g^{-1}), CNTs film (829 mA h g^{-1}) and Mn_3O_4 film (9 mA h g^{-1}), highlighting the advantages of the interconnected porous structure and high conductivity [46]. Interestingly, the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film displays an evidently lower overpotential than that of $\text{Mn}_3\text{O}_4/\text{CNTs}$ film upon the charge process, indicative of the outstanding OER catalytic activity in Li-O_2 batteries, which is also consistent with the CV results discussed above. Inspired by this, we

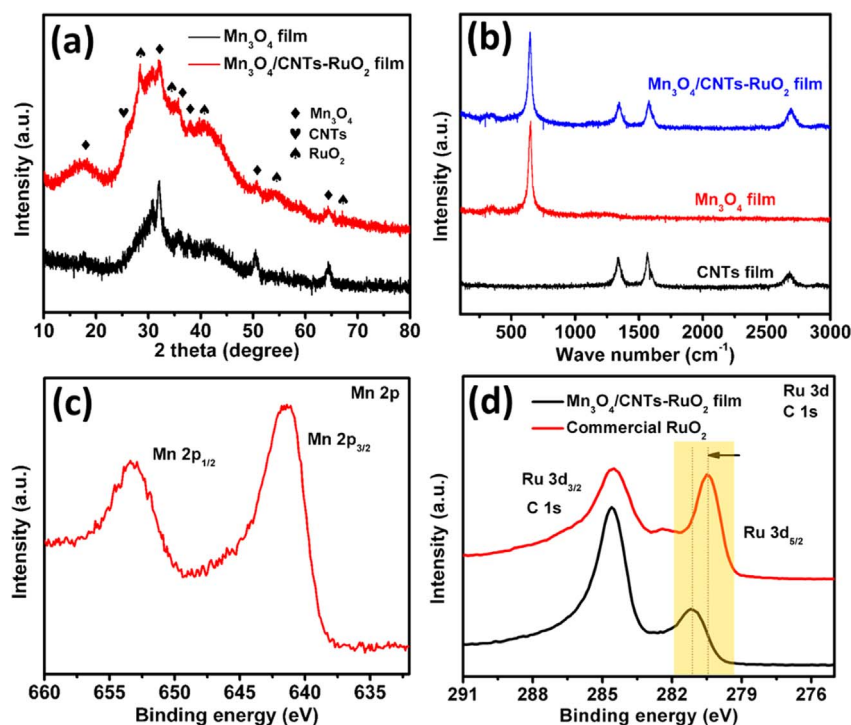


Fig. 3. (a) XRD patterns of the Mn_3O_4 film and $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film. (b) Raman spectra of the CNTs film, Mn_3O_4 film, and $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film. (c) $\text{Mn } 2p$ XPS spectrum of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film. (d) $\text{Ru } 3d$ XPS spectra of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film and commercial RuO_2 .

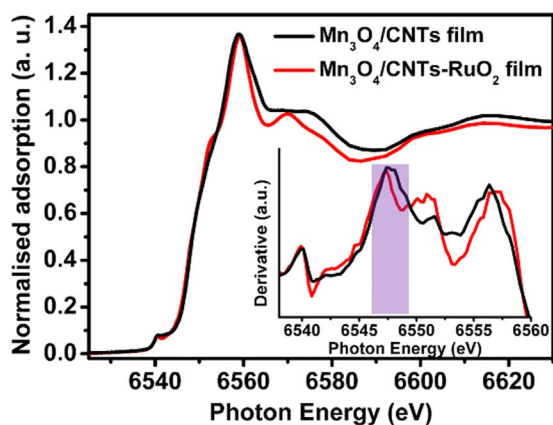


Fig. 4. Normalized XANES spectra of Mn K-edge for the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film and $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film, the inset: the corresponding derivative normalized XANES spectra.

further examined the energy efficiency of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film by the galvanostatic discharge-charge process with a fixed capacity of 700 mA h g^{-1} , and the result is shown in Fig. 5c. The $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film exhibits a high discharge voltage (2.85 V) and a low charge voltage (3.70 V), corresponding to an energy efficiency of 77.8% which is much higher than that of the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film. These results indicate the as-prepared $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film is an efficient catalyst for OER process in aprotic Li-O_2 batteries. The cycling stability of Li-O_2 batteries is another severe concern for practical applications. In this case, the cycling performance measurement was performed at a current density of 200 mA g^{-1} with a fixed capacity of 700 mA h g^{-1} of which the results are shown in Fig. 5d. It can be seen that the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film can be cycled 251 cycles with no capacity loss, which is superior to that of $\text{Mn}_3\text{O}_4/\text{CNTs}$ film (49 cycles). More importantly, the terminal charge voltage of $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film

electrode can be kept as low as 4.1 V among the first 200 cycles, indicative of the complete decomposition of discharge product at reduced overpotentials. The corresponding discharge-charge profiles (Fig. 5e) further reveal that the Li-O_2 batteries with the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film can be run more than 1700 h without degradation, further highlighting the excellent catalysis effect of ALD RuO_2 . Moreover, compared with the Ru-based catalyst reported in previous literature, it can be found that the as-made $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film herein requires the lowest amount of RuO_2 and is also among the best performance in the reported Ru-based catalyst as air electrode for Li-O_2 batteries (Table S1).

The morphology and structure of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film after discharge and recharge were further examined by SEM, and the results are shown in Fig. 6. It can be clearly seen that a large amount of micron-scale sheet-shaped discharge product was embedded in the matrix of $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film after full discharge (Fig. 6a). Interestingly, after fully recharge, the electrode can almost recover to its original structure (Fig. 6b), indicative of the complete decomposition of the discharge product. The composition of the discharge product was further analyzed by XRD and Fourier transform infrared (FTIR) spectroscopy, of which the detailed results are shown in Fig. 6c and Fig. S9, respectively. It can be noted that Li_2O_2 is the main discharge product and almost disappears after recharge. The reversible formation and decomposition of the discharge product reveal the high electro-catalytic activity of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film [47,48]. In contrast, it can be noted from the SEM image in Fig. S10 that the discharge product of $\text{Mn}_3\text{O}_4/\text{CNTs}$ film electrode was described in the typical toroid-like structure [49]. In order to further explore the reason for excellent cycling stability of Li-O_2 batteries with the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film, the morphology of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film electrode after partly discharge was investigated, and the results are shown in Fig. 6d–f. It can be found that the ultrathin nanosheet-shaped discharge product was deposited on the $\text{Mn}_3\text{O}_4/\text{RuO}_2$ catalyst keeping an intimate contact between them, which is attributed to

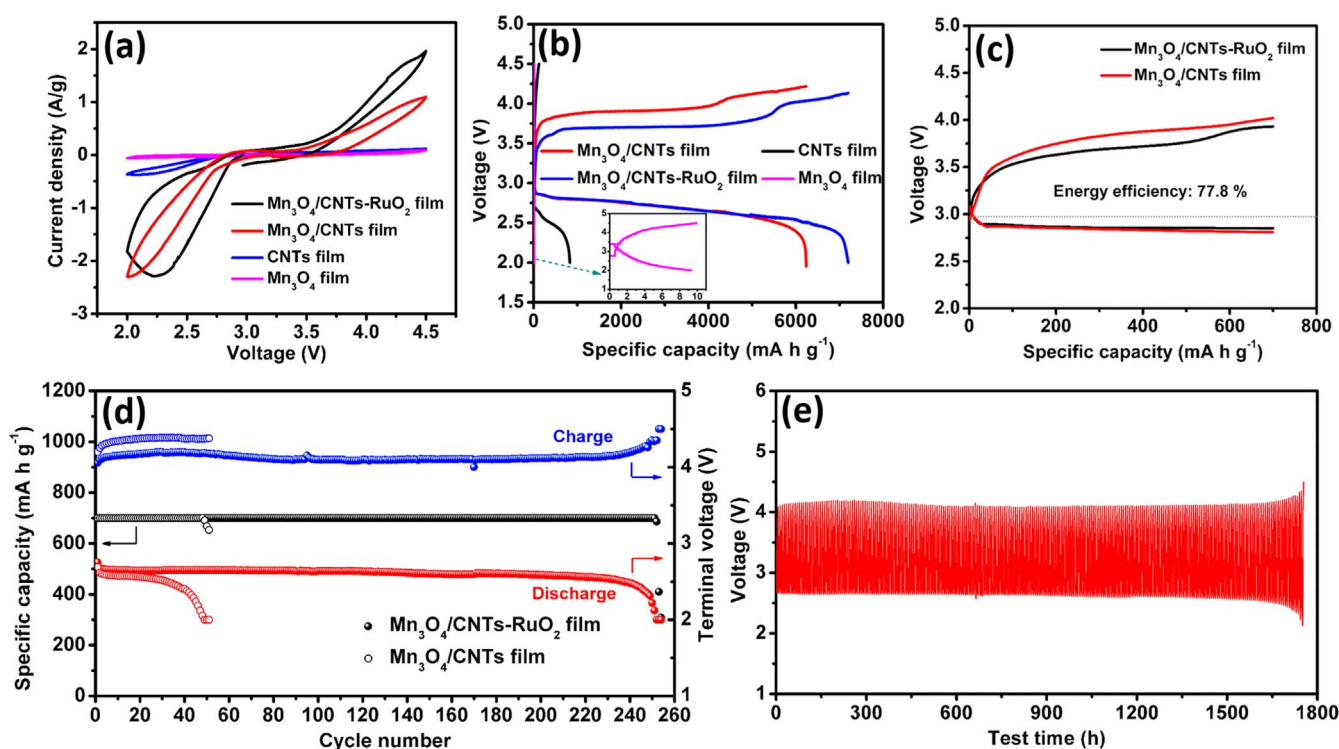


Fig. 5. (a) CV curves of the as-made samples within a voltage window of 2.0–4.5 V at a scan rate of 0.2 mV s^{-1} . (b) The initial discharge-charge profiles of Li-O_2 batteries based on the as-made samples at a current density of 100 mA g^{-1} , the inset: the magnified initial discharge-charge profiles of Li-O_2 batteries based on the Mn_3O_4 film. (c) The initial discharge-charge profiles of Li-O_2 batteries based on the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film and $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film at a current density of 100 mA g^{-1} with a fixed capacity of 700 mA h g^{-1} . (d) Discharge capacity and the discharge and charge terminal voltage versus the cycle number for Li-O_2 batteries based on the $\text{Mn}_3\text{O}_4/\text{CNTs}$ film and $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film at a current density of 200 mA g^{-1} . (e) The discharge-charge profiles of Li-O_2 batteries based on the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film at a current density of 200 mA g^{-1} with a fixed capacity of 700 mA h g^{-1} .

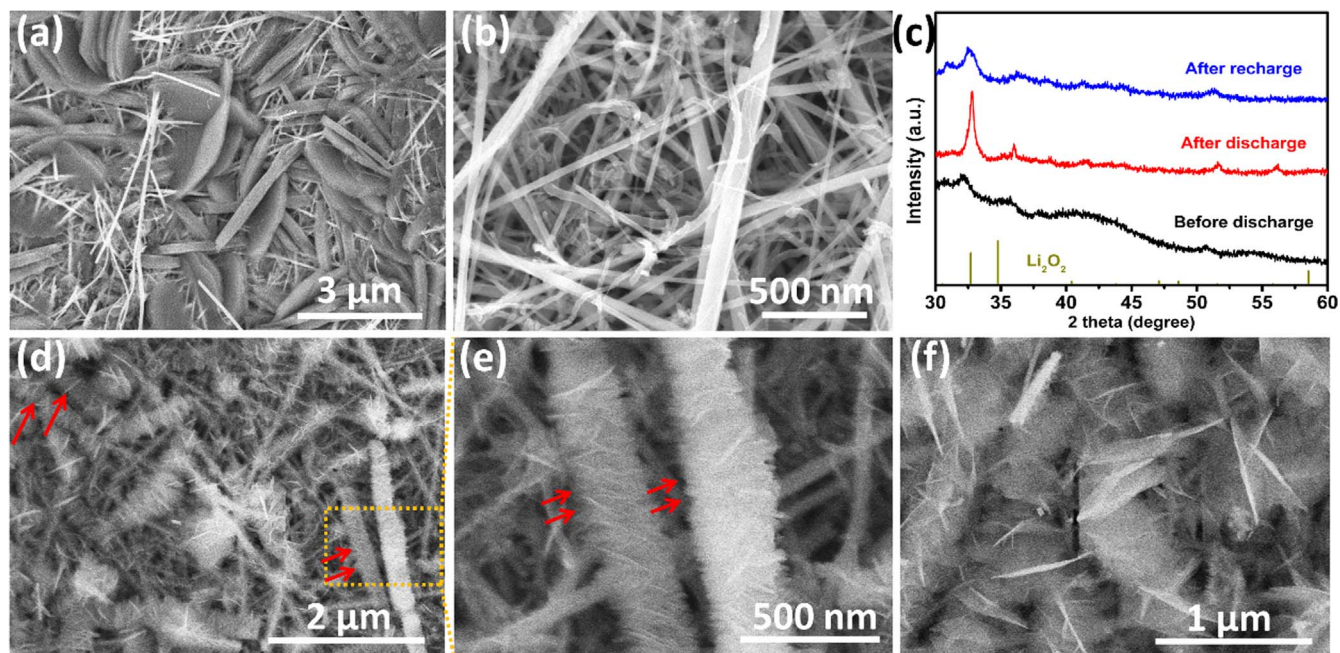


Fig. 6. SEM images of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film after (a) full discharge and (b) full recharge. (c) XRD patterns of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film at different discharge-charge states. (d–f) SEM images of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film after partly discharge.

the modulated electronic structure of RuO_2 for enhancing the adsorption ability of the intermediate of LiO_2 [50,51]. In this case, the chemical disproportionation reactions of LiO_2 were confined to take place on the surface of catalysts rather than in the electrolyte, avoiding to form the large compact toroid-like discharge product particles [52,53]. The uniformly distributed RuO_2 nanoparticles catalytically serve as the active sites and nucleation sites for the growth of nanosheet-shaped discharge product. As a result, the discharge product can be smoothly decomposed under a low overpotential, leading to an excellent cycling stability.

In addition, the batteries with $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ air electrode were tested at a relatively high temperature of 55°C in order to further enhance their energy efficiency. The results are shown in Fig. 7. As seen from the CV curves of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film tested at different temperature (Fig. 7a), an obviously enhanced OER catalytic activity can be achieved at the high temperature, evidenced by a lower charge onset and higher charge peak current. Fig. 7b demonstrates at an increased temperature of 55°C , the battery exhibits a significantly reduced charge voltage of 3.5 V, delivering a higher energy efficiency up to 83% than room temperature. Therefore, this will be a simple and efficient strategy for enhancing the energy efficiency of Li-O_2 batteries. Further works about the regarding using ALD catalyst for high temperature Li-O_2 batteries will be ongoing.

4. Conclusion

In summary, the free-standing $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film has been rationally designed and successfully prepared by a vacuum filtration coupled with ALD method, and evaluated its electrochemical performance as a binder-free air electrode for Li-O_2 batteries. The $\text{Mn}_3\text{O}_4/\text{CNTs}$ composite film is constructed as a well-interconnected conductive substrate based on the skeleton role of Mn_3O_4 nanowires and the excellent conductor role of CNTs. The ALD method was employed to controllably deposit uniformly dispersed and extremely low amount of RuO_2 nanoparticles (2.84 wt%) as for superior OER catalyst. As a result, the free-standing $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film electrode delivers a high specific capacity, high energy efficiency and long cycle stability up to 251 cycles, which is attributed to the reversible formation and decomposition of the ultrathin nanosheet-shaped discharge product. The backbone of Mn_3O_4 can modulate the electronic structure of RuO_2 for enhancing the adsorption ability of the intermediate of LiO_2 and further forming the nanosheet-shaped discharge product. Moreover, a further enhanced energy efficiency of 83% can be achieved at a relatively high temperature. The present study demonstrates a simple yet efficient approach to configuring the conductive and porous electrode with highly-dispersed catalyst for high-efficiency and long-life Li-O_2 batteries and paves one's way for the design of highly effective

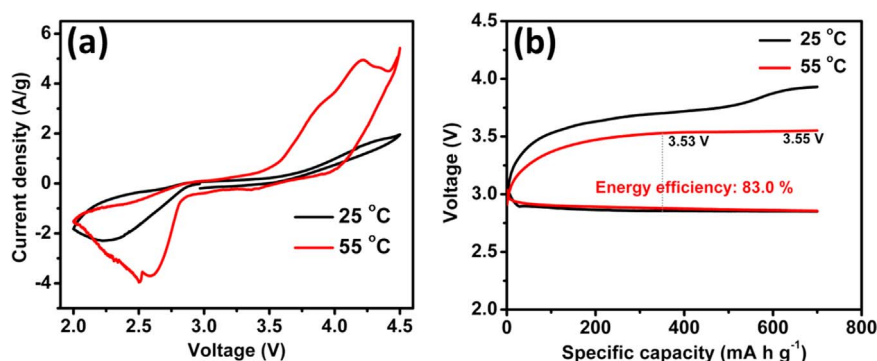


Fig. 7. (a) CV curves of the $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film at different temperature within a voltage window of 2.0–4.5 V at a scan rate of 0.2 mV s^{-1} . (b) The discharge-charge profiles of $\text{Mn}_3\text{O}_4/\text{CNTs-RuO}_2$ film at different temperature with a fixed capacity of 700 mA h g^{-1} at the current density of 100 mA g^{-1} .

catalyst for energy storage and conversion devices.

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Appendix A. Supplementary material

Supplementary data associated with this article can be found in the online version at <http://dx.doi.org/10.1016/j.nanoen.2017.02.030>.

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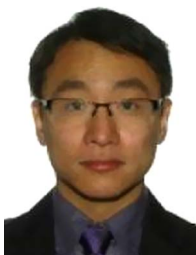
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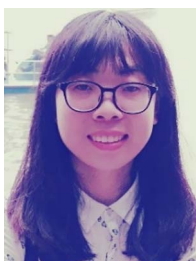
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