

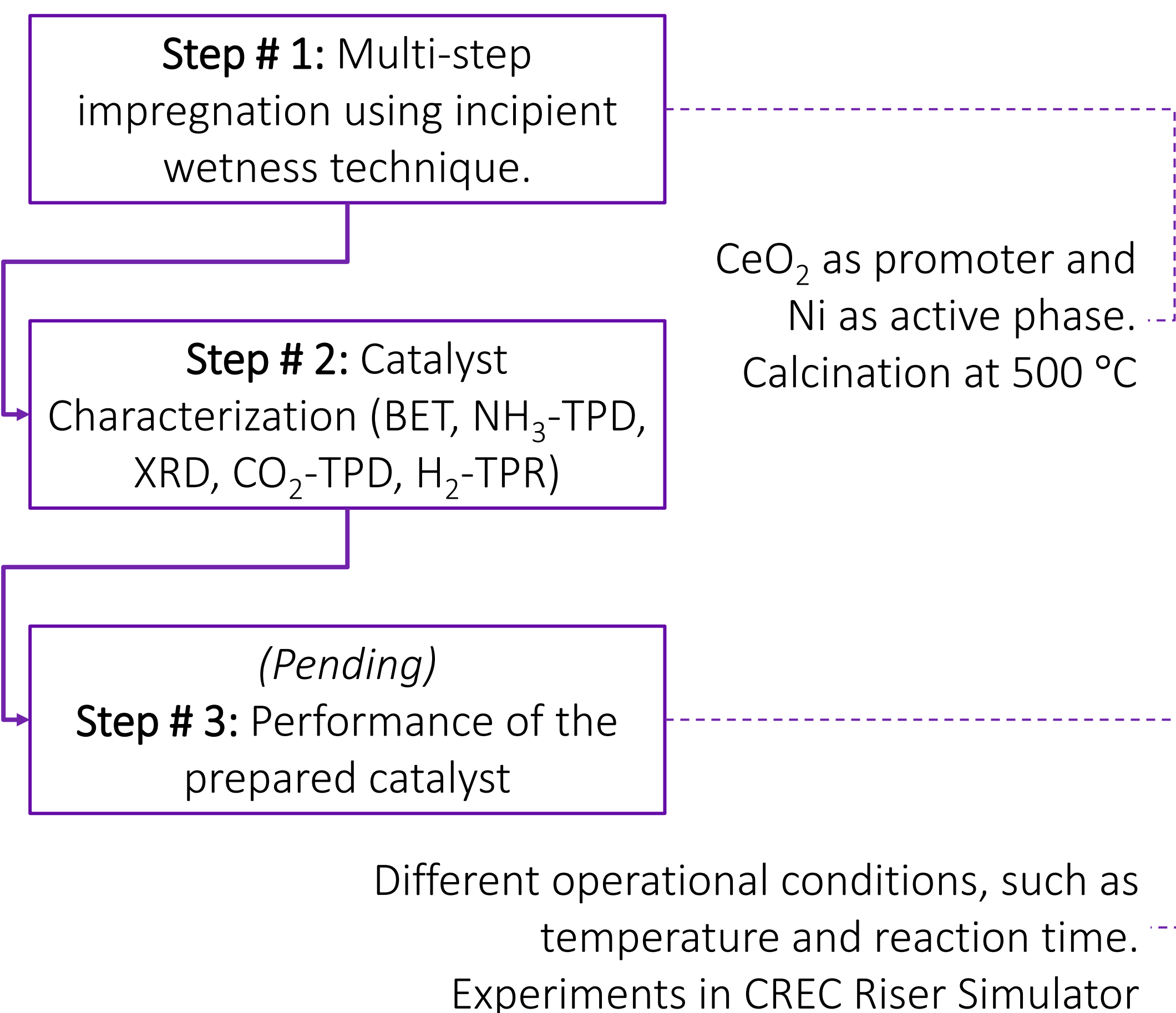
INTRODUCTION

- Tars formed during biomass gasification are a disadvantage, given they cause operational issues and lower quality syngas.
- A fluidizable catalyst for the conversion of tars from the biomass gasification process is needed.
- A possible candidate catalyst is: a) mesoporous $\gamma\text{-Al}_2\text{O}_3$ as support b) CeO_2 as a promoter to reduce acid sites, c) Ni as an active phase.
- Promoter and active phase loadings, as prepared with incipient wetness, are key issues.
- Physicochemical characterization (BET, TPR, XRD, NH_3 -TPD) is very important.
- Catalyst evaluation in the CREC Riser Simulator, under different operational conditions, is needed to establish a kinetic model.

OBJECTIVES

- To develop a stable catalyst for secondary treatment of biomass tars.
- To prepare a set of catalysts suitable for tar conversion.
- To characterize the physical and chemical properties of the prepared catalysts using techniques such as NH_3 -TPD, H_2 -TPR, XRD, N_2 physisorption.
- To evaluate the performance under different operational conditions on the CREC Riser Simulator.
- To establish the kinetic modelling for the selected catalyst.

METHODOLOGY



RESULTS

N_2 Physisorption

Table 1. Textural properties of the samples with different CeO_2 loadings

	Surface Area (m^2/g)	Pore Volume (cm^3/g)	Average Pore Diameter (\AA)
$\gamma\text{-Al}_2\text{O}_3$	199 ± 13	0.54 ± 0.04	109.5 ± 0.6
2% $\text{CeO}_2/\gamma\text{-Al}_2\text{O}_3$	201 ± 3	0.54 ± 0.01	106.7 ± 0.4
5% $\text{CeO}_2/\gamma\text{-Al}_2\text{O}_3$	183 ± 3	0.49 ± 0.01	106 ± 2
10% $\text{CeO}_2/\gamma\text{-Al}_2\text{O}_3$	183 ± 13	0.47 ± 0.03	103.7 ± 0.1

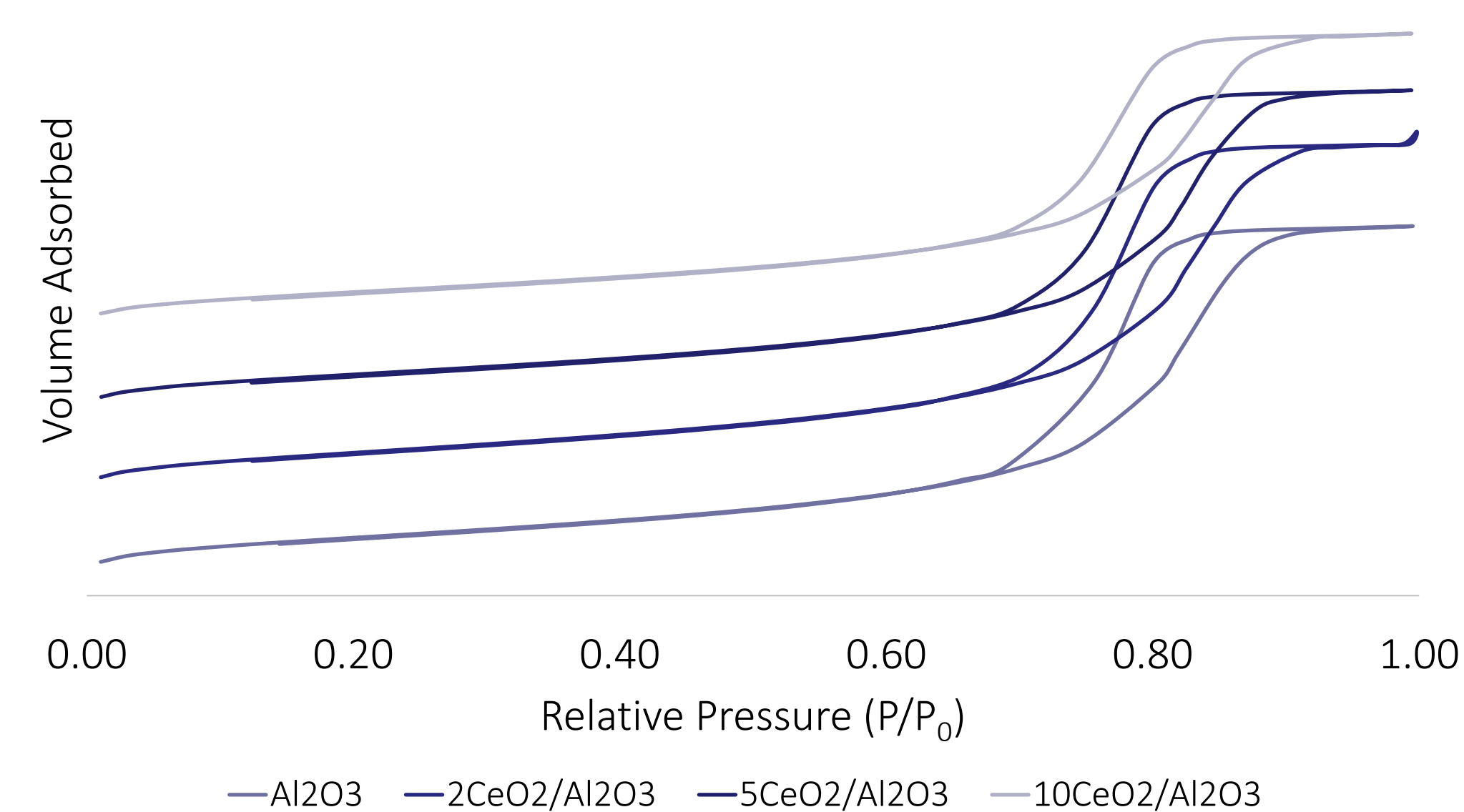


Figure 1. Adsorption-desorption isotherms for the different CeO_2 loadings

X-Ray Diffraction

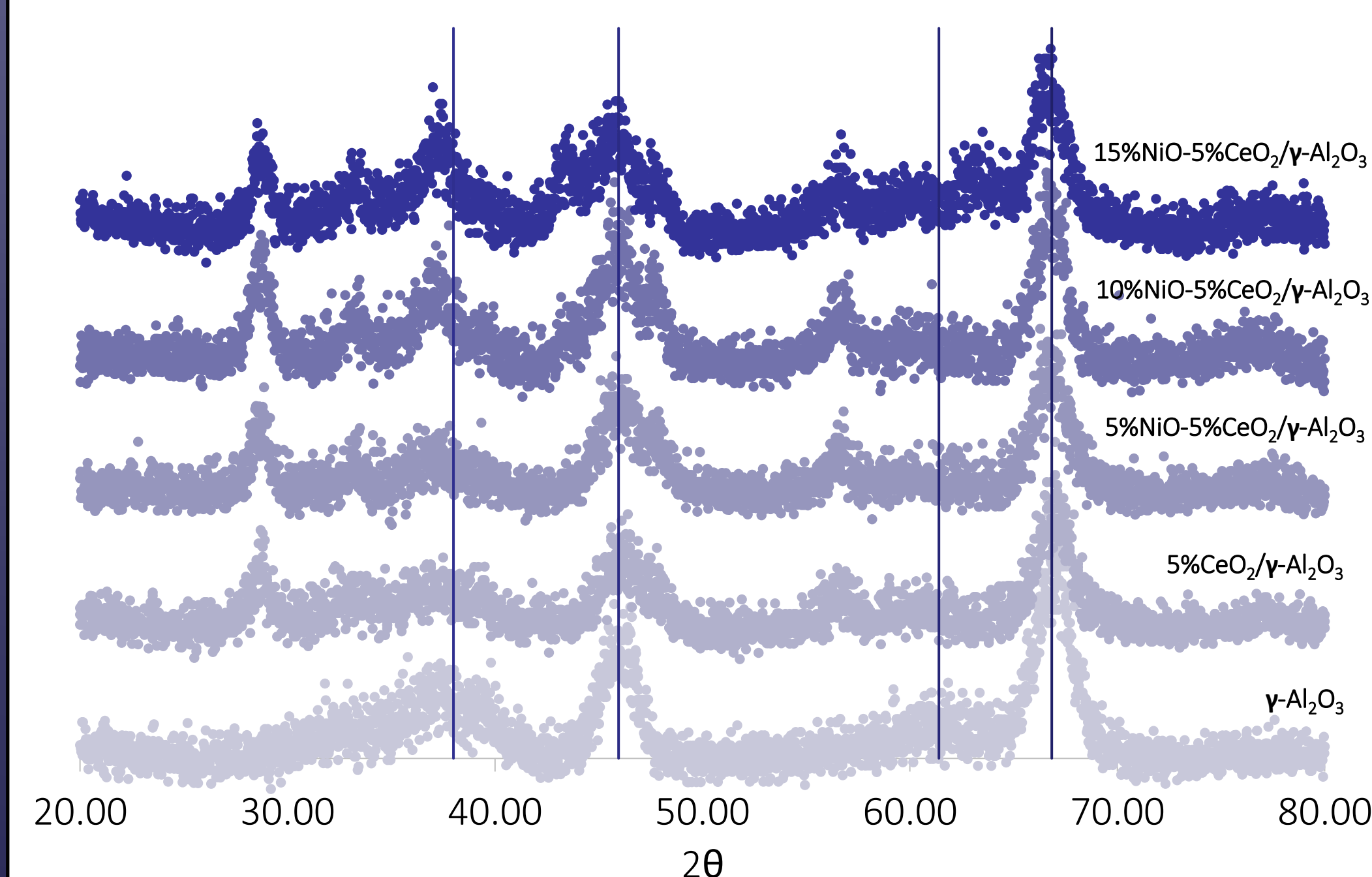


Figure 2. X-Ray Diffraction patterns for samples calcined at 500 °C.

Temperature Programmed Reduction

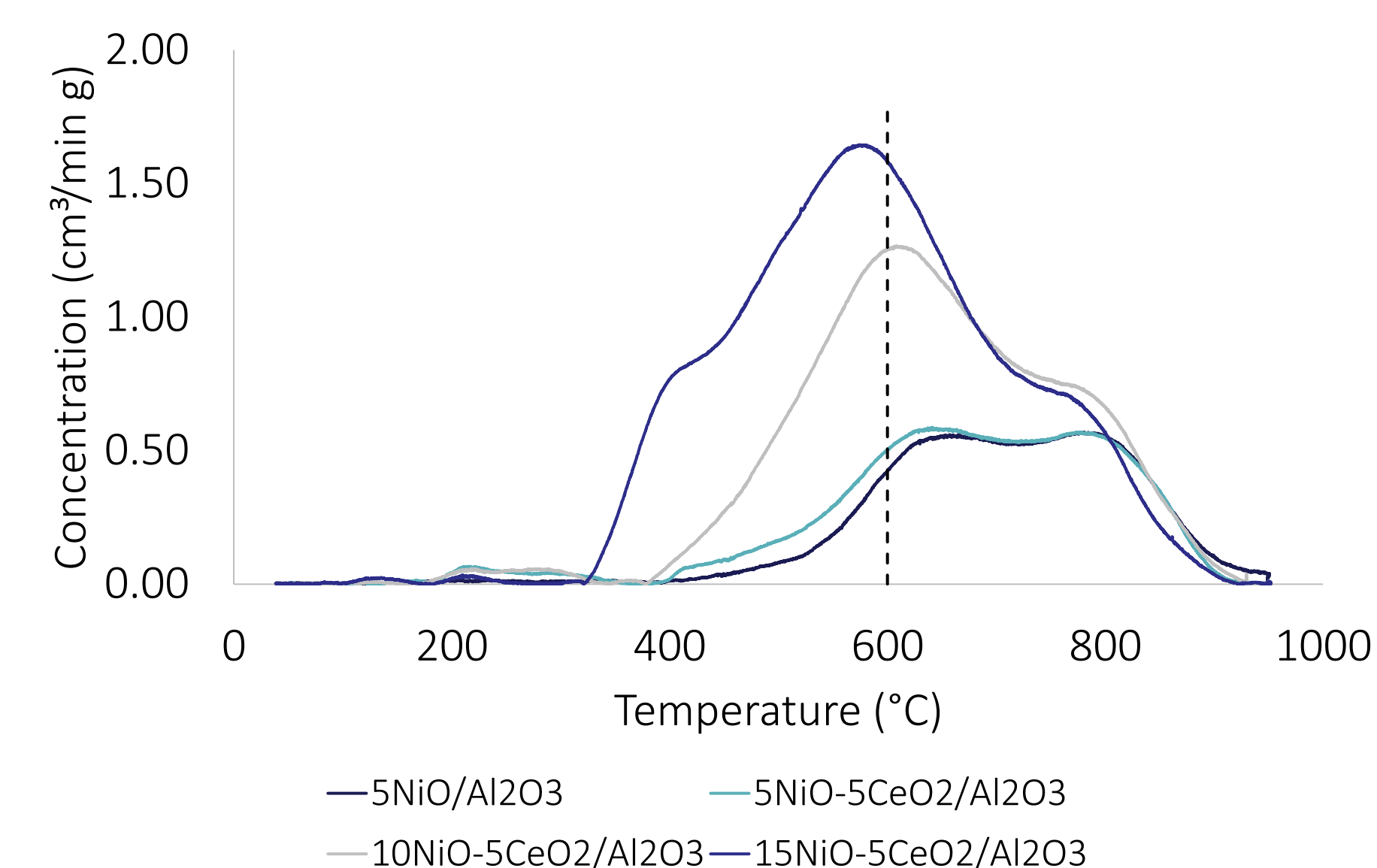


Figure 3. H_2 -TPR of samples with different NiO loadings

NH_3 -Temperature Programmed Desorption

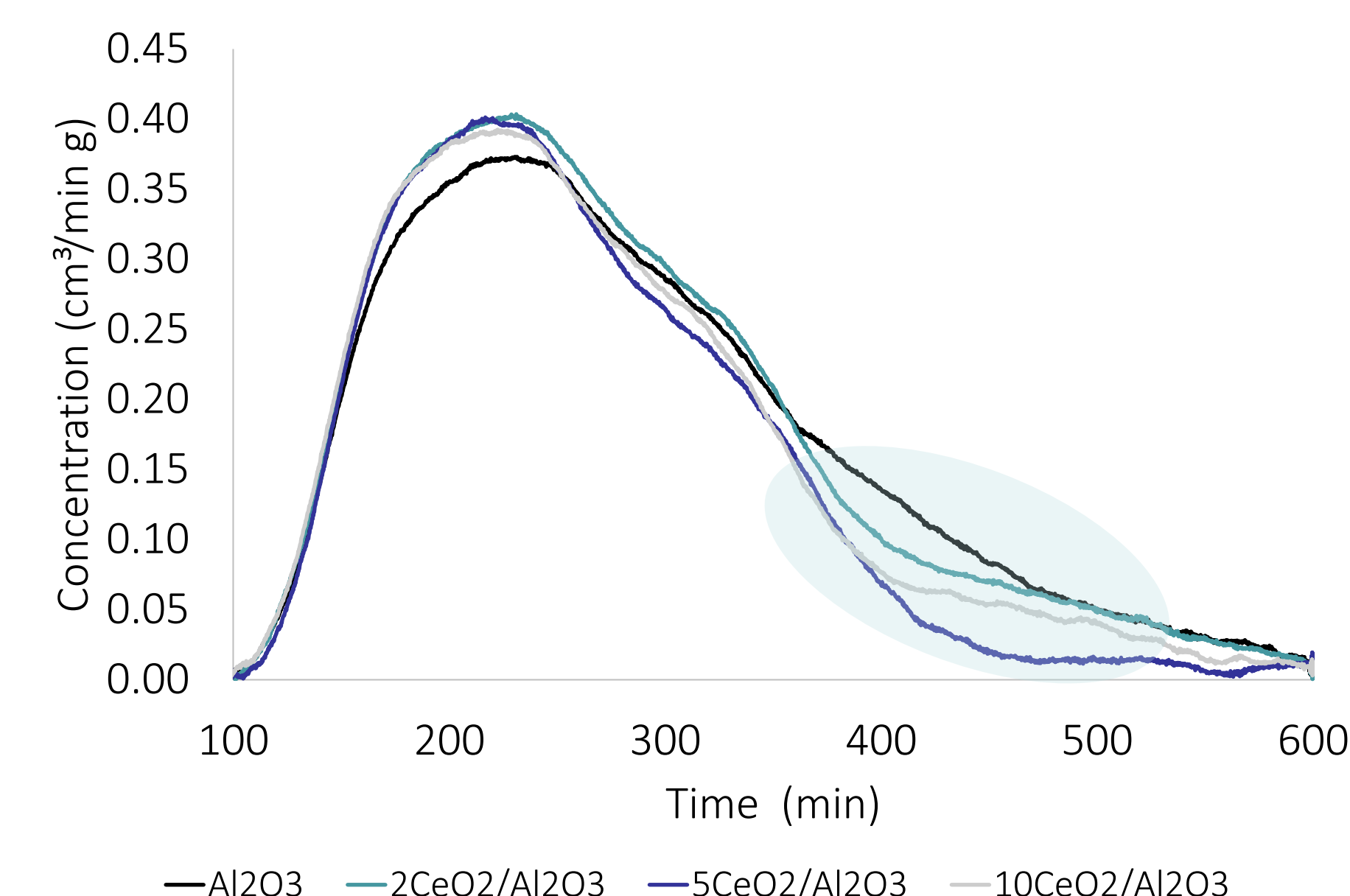


Figure 4. NH_3 -TPD of samples with different CeO_2 loadings

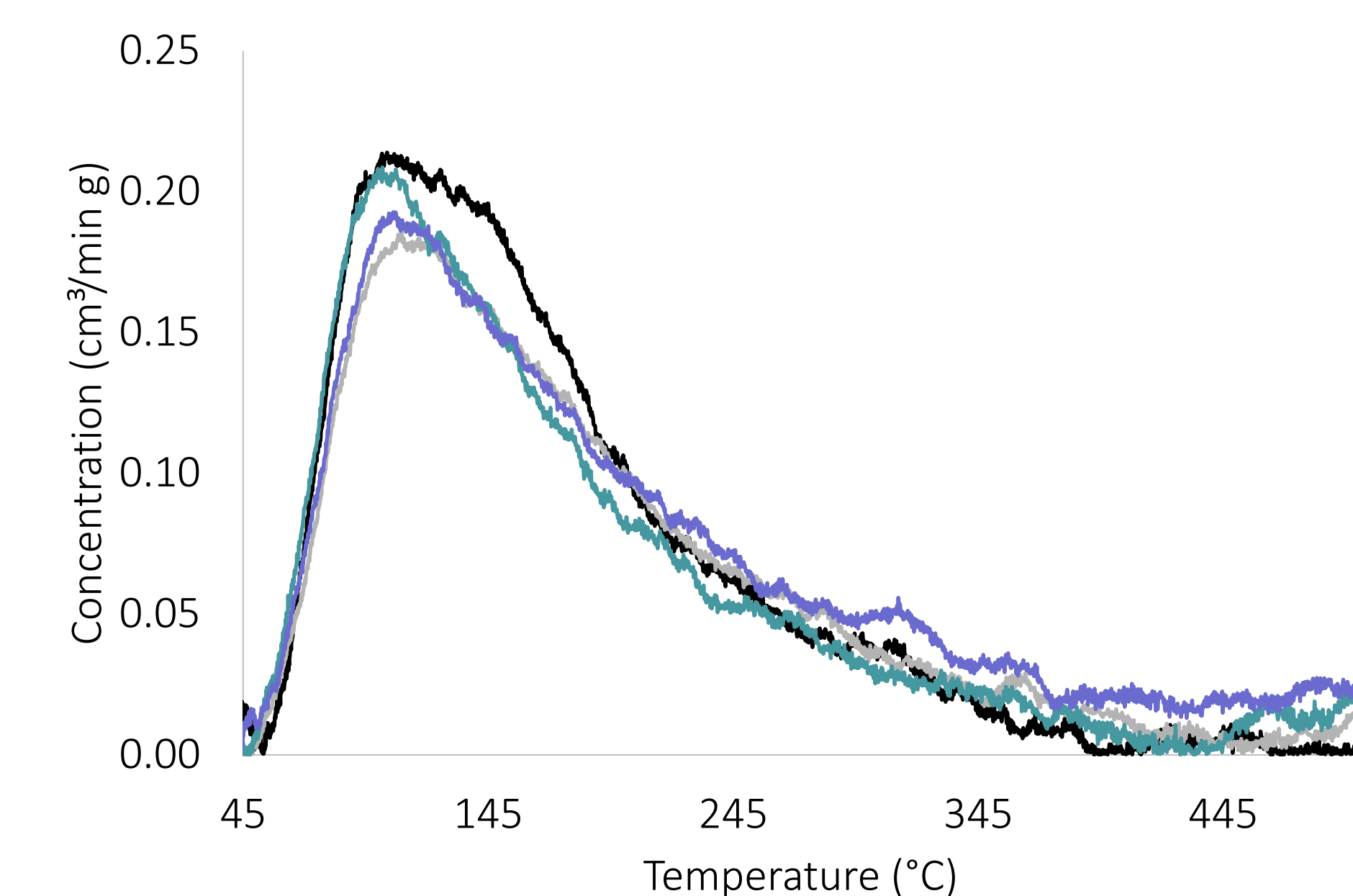


Figure 5. CO_2 -TPD of samples with different CeO_2 loadings

CONCLUSIONS

- The addition of CeO_2 over $\gamma\text{-Al}_2\text{O}_3$ does not have a significant impact on the textural support properties.
- The isotherms found are of type IV, which are characteristic of mesoporous materials, with a hysteresis likely corresponding to cylindrical pores.
- As nickel loadings increases for a set CeO_2 , the reduction temperature decreases.
- XRD patterns show a peak at 28° which is characteristic of the CeO_2 . This peak remains without changes with Ni addition.
- CeO_2 addition slightly reduces the strong acid sites, specially with 5% CeO_2 , while the basicity of the support remaining unchanged.

ACKNOWLEDGEMENTS OF SPONSORS



Organization of American States

